

Date: Friday, 3/17/2006 11:30:09 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 205 SKIDTUBE "I" BEAM		
Job Number	: 26298			Part Number	: D2596	
Estimate Number	: 10346			Drawing Number	: D2596 REV C	
P.O. Number	: N/A			Project Number	: N/A	
This Issue	: 3/17/2006		S.O. No.	: N/A		
Prsh Rev.	: NC			Drawing Revision	: C	
First Issue	: N/A		Type	: LANDING GEAR		
Previous Run	: 25740			Material	: N/A	
Written By	: See COMMENT Below			Due Date	: 3/24/2006	
Checked & Approved By	: See ABOVE USER & DATE			Qty:	5 Um: Each	
Comment	: Est: D 99.02.02 Changed QA to QC, Added Step 6 and Cost D			M		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D25003100	Ex'tn - 'I' Beam Web 4"	
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Extrusion "I" Beam Web 4" Pick; Qty Part Number Description Batch 1 D2500-3-100 Extrusion B19074 <i>Pm 06-03-17①</i>			
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1	
<b>Comment:</b> LANDING GEAR RESOURCE 1 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.625" diameter using a uni-bit 4- Deburr <i>① Pm 06-03-17①</i>			
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
<b>Comment:</b> HAND FINISHING RESOURCE #1 Acid Etch and Alodine per QSI 005 4.1 <i>M 06-03-18 ⑤</i>			
4.0	QC5	INSPECT WORK TO CURRENT STEP	
<b>Comment:</b> INSPECT WORK TO CURRENT STEP <i>BE 06-04-05 ⑤</i>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <i>LG BE 06-04-05 ⑤</i>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 26/04/06  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

⑤  
06/04/06

Job Completion



6.04.05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries